

Work Order ID 117284

May-30-14 11:18:15 AM

117284

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Item ID: D350-636-011

Accept

N19000040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube LH Aerazur / Apical Cylindrical Compat.

Stop

NS2

Start Date: 5/30/14 Start Qty: 1.00

1

Required Date: 5/30/14 Req'd Qty: 1.00

1

Cust Item ID:

Customer:

Reference: rework

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2750-041

G

100

Document Control

0.00

DAS

27

19-89

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

record fwd angle:

89.3°

14/5/30

Photocopy blue file and type labels per PPP D350-636-011 CHG 007

140

Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish

Memo

0.00

Hand Finishing

pull from stk:

1 x D350-636-011 B109369

rework plugs per attached email

RTV 598 B# m127443

O-Ring

Nas1611-013

Exp oct 2014

B# m128375

O-Ring

Nas1611-010

B# m128275

① SAO 14/05/30

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

VERIFY C'BOARD IS GOOD

SWP
14/5/30

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Item ID:	D350-636-011	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	Skidtube LH Aerazur / Apical Cylindrical Compat.					
Start Date:	5/30/14	Start Qty:	1.00	*1*	Cust Item ID:	
Required Date:	5/30/14	Req'd Qty:	1.00	*1*	Customer:	
Reference:	rework					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
270	Packaging	0.00							
270									
Packaging	Memo	0.00	APR 29 2014	04S					
Packaging	repackage using original B/N			06					
	Package as per PPP D350-636-011			9-89					
280	QC21- Final Inspection - Work Order Release	0.00							
280									
QC	Memo	0.00							
Quality Control	close at 1 using B/N 109369								

MLJ 14-05-02

ME 14-5-30

Picklist Print

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Work Order ID: 117284

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Parent Item: D350-636-011

D350-636-011

Parent Item Name: Skidtube LH Aerazur / Apical Cylindrical Compat.

Start Date: 5/30/14

Required Date: 5/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:I 02.09.25 Rearranged procedure steps KJ
 IPP Rev:J 06-03-23 As per Rev D JLM
 IPP Rev:K 06-07.13 As per dsi9343 EC
 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC
 IPP Rev:M 08-04-22 update steps 4, 13 DD verified by:EC
 IPP Rev:N 08-09-23 revF as per dwg DD verified by:ec
 IPP Rev:O 09-02-06 apply antiseize on AN8C21A bolts as per PAR09-010
 DD verf:EC IPP Rev:P 10.06.22 revise
 seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH
 DD verf:EC IPP REV:R 13.08.27 PER ECN13-594 DD
 VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-011		Manufactured	No				Each	11.0000		1			

D350-636-011

Skidtube LH Aerazur / Apical Cylindrical Compat.

Location	Loc Qty	Loc Code
FG	1	
109365	1	
112830	1	
112831	1	
112832	1	
112833	1	
112834	1	
99266	1	
FG072	3	
115319	1	
115320	1	
116417	1	
FG082	1	
116581	1	

109365

Linda Lacelle

From: Patrick Smith
Sent: May-29-14 1:29 PM
To: Linda Lacelle; Mike Petsche
Cc: Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd
Subject: RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

From: Linda Lacelle
Sent: May-29-14 10:21 AM
To: Mike Petsche
Cc: Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod
Subject: 350 skids and 206 skids
Importance: High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda